



## HONEY GLOSS 7100S

Offer this mouthwatering gloss to your chapped lips...It looks like honey but also smells and tastes like honey. AQUAXYL ideally moisturizes your lips without any tacky effect and is cold processable.

The glossy effect is achieved thanks to the combination of Sepinov EMT 10 and Oramix CG 110 which allows the emulsification/stabilisation of high load of oils. A very low level of Sepimat HB V is enough to reduce the tackiness.

### Formula

<b>A</b>	<ul style="list-style-type: none"><li>Water</li><li><b>SEPIMAT™ HB V</b> (Methyl Methacrylate Crosspolymer- SEPPIC)</li></ul>	Up to 100% 0.10%
<b>B</b>	<ul style="list-style-type: none"><li><b>SEPINOV™ EMT 10</b> (Hydroxyethyl Acrylate/Sodium Acryloyldimethyl Taurate Copolymer - SEPPIC)</li></ul>	2.00%
<b>C</b>	<ul style="list-style-type: none"><li><b>ORAMIX™ CG 110</b> (Caprylyl/Capryl Glucoside - SEPPIC)</li><li>Dipentaerythrityl Pentaisononanoate</li><li><b>AQUAXYL™</b> (Xylitylglucoside and Anhydroxylitol and Xylitol - Seppic)</li><li>Honey</li></ul>	0.50% 30.00% 3.00% 13.00%
	<ul style="list-style-type: none"><li>Phenoxyethanol and Methylparaben and Propylparaben and Methylisothiazolinone</li><li>Titanium Dioxide and Potassium Aluminum Silicate and Iron Oxide</li><li>Potassium Aluminum Silicate and Iron Oxide</li><li>Flavour</li><li>Aspartame</li><li>Tocopherol</li><li>Lactic Acid</li></ul>	0.50% 1.50% 0.04% 0.10% 0.20% 0.10% Up to pH 5.5-6

### Manufacturing Procedure (Pilot – Trimix – 5Kg)

Disperse the SEPIMAT™ HB V in the water and add Sepinov EMT 10. Mix until the gel is smooth. Add the remaining ingredients in order listed. Mix well until homogeneous

### Comments

#### SEPINOV™ EMT 10

Powder polymer « 2 in 1 », thickening in a wide pH range (3-10), ready to use, with an excellent emulsifying and stabilizing power at low level - innovative chemical structure with a good compatibility with specific active ingredients (such as DHA) and supple texture easy to pick up. Moreover it provides with sensorial benefits in rinse-off formulations.

A New generation ....

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#### **ORAMIX™ CG110**

Non-ionic surfactant from vegetable origin. Particularly suitable to help emulsification and dispersion in cream-gel. At low concentration (<2%), it enhances the emulsifying properties of polymers

#### **SEPIMAT™ HB V**

Ultra-soft hollow and ultra light microspheres that impart a "powdery" effect at low use doses. They are easy to use as they are dispersible either in the oil phase or in the aqueous phase, this property allows formulators to make very powdery formulations containing low level of oily materials. In O/W, W/O or W/Silicone emulsions, only 0.1% of SEPIMAT HB V is enough to prevent formulations from being greasy and to get a powdery feel.

#### **AQUAXYL™**

New "AQUACONCEPT" technology : thanks to a harmonization of the skin's hydrous flow, AQUAXYL™ moisturizes and restructures the skin ; Water reserves are instantly boosted and water loss is reduced (in vitro and in vivo proven efficacy) for a more supple and resilient skin !"

### **Characteristics**

Appearance	Compact and opaque cream gel with a honey colour
pH after 1 month at RT	4.4
Viscosity after 1 month at RT	75,000 mPa.s BROOKFIELD LV7 5rpm
Stability	> M1 at RT and 45°C > M1 after freeze-thaw cycles -5 / +40°C

### **Notes**

Dipentaerythrityl Pentaisnonanoate ; DUB VINYL (STEARINERIE DUBOIS)  
Titanium Dioxide and Potassium Aluminum Silicate and Iron Oxide : Candurin Gold Sheen (MERCK)  
Potassium Aluminum Silicate and Iron Oxide : Candurin Orange Amber (MERCK)  
Flavour : Arôme Miel (TECHNIC AROMES)  
Lactic Acid : 25% Aqueous solution  
Tocopherol : DL  $\alpha$  Tocopherol (MERCK)  
Phenoxyethanol and Methylparaben and Propylparaben and Methylisothiazolinone : Neolone MxP (ROHM & HAAS)

### **7100S – SEPPIC – 0803**

***Since this formula has not been the object of a toxicological study, the use and handling of the products proposed is purely indicative and SEPPIC accepts no responsibility for their use by another party.***

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